Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (currently amended): ~~Device~~ A device for shape-forming at least one recess in a film material~~, which~~ comprises: a die with at least one opening therein; at least one shaping stem operative to be introduced into said opening to create said recess by shape-forming; a clamping facility for holding the film material fast between the clamping facility and the die; and at least one counter-stem situated in said die and displaceable at least within the die ~~openings, whereby~~ opening wherein the shape-forming ~~regions~~ region of the shaping ~~stems~~ stem and the ~~counter-stems~~ counter-stem at least partially superimpose on each other for clamping the film material therebetween ~~are, at least in part, superimposed on each other~~ , and further including means for moving the shaping stem and the counter-stem in the same direction while clamping the film material during at least a portion of the shape forming of the at least one recess.

Claim 2 (currently amended): ~~Device~~ A device according to claim 1, wherein the ~~counter-stems are~~ counter-stem is situated on a piston which can be displaced into the die along an axis (z) of ~~deform-ation~~ deformation.

Claim 3 (currently amended): ~~Device~~ A device according to claim 1, wherein surfaces of the shape-forming ~~regions~~ region on the shaping ~~stems~~ stem and the ~~counter-stems~~ counter-stem exhibit different coefficients of friction.

Claim 4 (currently amended): ~~Device~~ A device according to claim 1, wherein surfaces of the shape-forming ~~regions~~ region of the shaping ~~stems~~ stem and the ~~counter-stems~~ counter-stem exhibit locally different coefficients of friction.

Claim 5 (currently amended): ~~Device~~ A device according to claim 1, including a plurality of shaping stems and counter-stems, wherein at least one of the shaping stems and the counter-stems are made up in two parts comprising a hollow, cylindrical outer stem part and an inner stem that can be slid in a telescopic manner out of the outer stem part.

Claim 6 (currently amended): ~~Device~~ A device according to claim 1, wherein adjacent a clamping area, at the edges of the die openings and the clamping facility, both the die and the clamping facility exhibit a substrate of material of low coefficient of friction for guiding the film material.

Claim 7 (currently amended): ~~Device~~ A device according to claim 1, ~~operative for producing recesses in~~ wherein the film material comprises a metal foil coated with plastic ~~by means of cold forming~~.

Claim 8 (currently amended): ~~Device~~ A device according to claim ~~7, operative for manufacturing the~~ 11, wherein the film material with the plurality of recess forms a base ~~parts~~ part of a blister ~~packs~~ pack.

Claim 9 (currently amended): ~~Device~~ A device according to claim 1, wherein ~~said~~ the film ~~is~~ material comprises a metal-plastic composite.

Claim 10 (currently amended): ~~Device~~ A device according to claim 9, wherein ~~said~~ the film ~~is~~ material comprises a plastic coated metal foil.

Claim 11 (currently amended): ~~Device~~ A device according to claim 1, including a plurality of ~~said~~ shaping stems and a plurality of ~~said~~ counter-stems ~~operative~~ to simultaneously shape-form a plurality of recesses in said film material.

Claim 12 (new): A device according to claim 2, wherein the piston includes means for indicating piston position.

Claim 13 (new): A device according to claim 2, wherein piston defines with the die a cylindrical space and fluid from control means is connected to the cylindrical space for feeding and removing hydraulic fluid thereto for selectively biasing the position.